## P-SERIES Temperature Switches

## Switches for -60 through 510ºF with Adjustable Set Points and Fixed or Adjustable Deadband

## Features:

- Set point repeatability, $\pm 1^{\circ} \mathrm{F}\left(1 / 2^{\circ} \mathrm{C}\right)$.
- All wiring terminals, adjustments and visual scales are accessible from the front of the switch.
- Choice of open frame type, general purpose, or watertight enclosure.
- Choice of fixed, limited adjustable or full-range adjustable deadband.
- Choice of single or two-stage units.
- Compact size.
- Mounts in any position.
- Rugged and vibration resistant.
- Visual adjustment scales in ${ }^{\circ} \mathrm{F}$ and ${ }^{\circ} \mathrm{C}$.
- Direct mount (local) or capillary and bulb (remote) sensors.
- Temperature transducers available with copper or 316 SS wetted material.
- Withstands high overrange temperatures.
- Mix and match switch and transducer components for increased stock flexibility or to change pressure ranges in field.


## General Description:

ASCO P-Series temperature switches consist of an open frame or enclosure protected switch unit and a transducer unit. They can be ordered separately for customer stocking and/or field assembly or as a complete factory-assembled unit.

## Switch

P-Series temperature switch units incorporate the unique ASCO TRI-POINT alternating fulcrum balance plate to control the operation of one or more electrical snap-action swtiches. The electrical snap-action switch together with the adjusting mechanism is a fully-tested, self-contained subassembly.

## Transducer

The temperature transducer unit uses a vapor pressure principle where the internal pressure within the unit is generated by the vapor pressure of a chemical within a sealed system. Temperature transducers are available in two constructions, a direct mount or capillary and bulb construction. The direct mount unit includes a $1 / 2^{\prime \prime}$ NPT connection for direct mounting to the process. The capillary and bulb construction allows remote mounting from the process. The transducer unit (like the switch unit) is a fully-tested, self-contained subassembly.


## Standard Electrical Ratings

PA, PB, PC ${ }^{1}$ Series
15 Amp Res., 125 VAC
10 Amp Res., 250 VAC
1/8 HP, 125 VAC
$1 / 4$ HP, 250 VAC
1/2 Amp Res., 125 VDC
1/4 Amp Res., 250 VDC
PG $\odot$ Series
15 Amp Res., 125 VAC
10 Amp Res., 250 VAC 1/8 HP, 125 VAC
$1 / 4$ HP, 250 VAC

(1) PC and PG Series not UL listed or CSA approved, PC Series rated 10 Amp Res., 125/250 VAC; 1/3 HP 125/250 VAC.

## Standard Temperature Ratings

Ambient: $-4^{\circ} \mathrm{F}\left(-20^{\circ} \mathrm{C}\right)$ to $122^{\circ} \mathrm{F}\left(50^{\circ} \mathrm{C}\right)$
Fluid: See specification table on page $\underline{26}$ for rated overrange temperature.

## Operation

Temperature sensed by the bulb creates an internal pressure within the transducer. This pressure is then converted into movement of the piston. This piston movement is then used to control the operation of the electrical snap-action switch in the switch unit.

Options (See pages 34-35)

## ASCA TR14

## Enclosures

ASCO TRI-POINT switches are available in either a general purpose or watertight enclosure, in addition to open frame construction. These enclosed units are made in accordance with NEMA and UL standards. These standards define the protection level an enclosure gives and the tests it must pass to meet a particular design.
General Purpose - Type 1. These enclosures are designed for indoor use to protect personnel from accidental contact with the equipment. P-Series general purpose enclosures are painted, zinc-coated
steel and have a $7 / 8^{\prime \prime}$ diameter hole at the top for electrical entry.

Watertight - Type 4. Watertight and dust-tight enclosures are intended for use indoors and outdoors to protect the enclosed equipment against splashing or falling water, windblown dust and water, hose directed water, and severe external condensation. P-Series watertight switch enclosures are epoxy-painted, zinccoated steel with a $1 / 2^{\prime \prime}$ conduit hub in the side of the lower housing for electrical entry. (For optional 316 SS watertight enclosure see page 29.)

## Dimensions (inches)

P-Series Temperature (Mounting brackets optional)

Open Frame PA and PC Switch Units with Transducer Unit Types RD-RV


Type 1 General Purpose Switch Unit with Transducer Unit


Open Frame PB and PG Switch Units with Transducer Unit


Type 4 Watertight Switch Unit with Transducer Unit


## P-SERIES Temperature Switches



General Purpose Enclosure


Watertight Enclosure

## How to Select and Order

ASCO P-Series switches consist of two components, the switch unit and the transducer unit.
How to Select

1. Select the adjustable operating range based on desired actuation temperature.
2. Check that rated overrange temperature is sufficient.
3. Read across and select the desired P -Series switch unit with the proper enclosure.
4. Continue across and select a matching transducer unit.

## Select P-Series temperature switch



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## ASCA TRIA

## How to Order

Factory assembled - Simply order the switch and transducer unit by catalog number joined by a slash (/), e.g., PA16A/KA10A1.

Field assembled - Simply order the switch and transducer units separately by individual catalog number, e.g., one PA16A and one KA10A1.
Options - Add appropriate suffix for desired option or accessory (see pages 34-35).
Important Note: The third digit of each of the catalog numbers must be identical,
e.g., PA 16 A and KA 10 A 1.

## PA, PB, or PC unit below

## PC Switch Unit

Two-Stage Fixed Deadband units consist of two separate snap-action switches, each with an independently adjustable set point and nonadjustable reset point. The difference between the set and reset points of each switch is the deadband listed below; the minimum difference between the set points of the two switches is the separation.


Two-Stage Fixed Deadband

| Fixed Deadband At Mid-Range ( ${ }^{\circ}$ ) | Separation | Open <br> Frame | General Purpose | Watertight Enclosure |
| :---: | :---: | :---: | :---: | :---: |
|  | Maximum Full Scale |  |  |  |
|  | Mid-Range ( ${ }^{\circ}$ ) | Catalog No. | Catalog No. | Catalog No. |
| 7 | 9 | PC16A | PC10A | PC11B |
| 7 | 9 | PC16A | PC10A | PC11B |
| 7 | 11 | PC16A | PC10A | PC11B |
| 7 | 12 | PC16A | PC10A | PC11B |
| 7 | 10 | PC16A | PC10A | PC11B |
| 7 | 12 | PC16A | PC10A | PC11B |
| 9 | 15 | PC16A | PC10A | PC11B |
| 9 | 16 | PC16A | PC10A | PC11B |

## Select transducer unit below



Direct Mount 1/2" NPT


Capillary and Bulb

## Transducer Unit

The temperature transducer works on the vapor principle where the internal pressure within the system is generated by the vapor pressure of a chemical within a sealed system. The temperature sensed by the bulb is related uniquely to an internal pressure within the system. The pressure acts on a diaphragm/piston to create the force output from the transducer into the switch unit. Temperature transducers are available in two constructions. The direct mount (local) unit includes a $1 / 2$ " NPT connection for direct application to the process. The capillary and bulb-type construction allows for remote mounting from the process.

## Temperature Transducer Units

| Direct Mount |  | 6' Capillary and Bulb |  | 12' Capillary and Bulb |  |
| :---: | :---: | :---: | :---: | :---: | :---: |

All switch units and transducer units above are in stock for immediate delivery.

## P-SERIES Temperature Switches

## How to Select and Order <br> ASCO P-Series switches consist of two components, the switch unit and the transducer unit.

## How to Select

1. Select the adjustable operating range based on desired actuation temperature.
2. Check that rated overrange temperature is sufficient.
3. Read across and select the desired

P -Series switch unit with the proper enclosure.
4. Continue across and select a matching transducer unit.

## How to Order

Factory assembled - Simply order the switch and transducer unit by catalog number joined by a slash (/), e.g., PG16A/KA10A1.
Field assembled - Simply order the switch and transducer units separately by individual catalog number, e.g., one PG16A and one KA10A1.
Options - Add appropriate suffix for desired option (see pages 34-35).
Important Note: The third digit of each of the catalog numbers must be identical, e.g., PG 1 6A and KA 1 OA1.

## Select P-Series switch unit and transducer unit below

## PG Switch Unit

Limited Adjustable Deadband units
have an adjustable set point and use a special snapaction switch that varies the deadband within the limits listed below.


Open Frame

| Specifications |  |  |  |
| :---: | :---: | :---: | :---: |
| Adjustable Operating Range ( ${ }^{\circ} \mathrm{F}$ ) | Rated Overrange Temperature ( ${ }^{\circ} \mathrm{F}$ ) |  |  |
|  | Direct Mount | Capillary |  |
|  |  | Copper | SS |
| -30-60 | 250 | 250 | 250 |
| 0-90 | 260 | 300 | 300 |
| 50-160 | 260 | 350 | 350 |
| 100-220 | 260 | 400 | 450 |
| 160-260 | 260 | 500 | 500 |
| 225-340 | --- | 550 | 600 |
| 300-450 | --- | 550 | 700 |
| 350-510 | --- | 550 | 800 |


| PG Switch Unit |
| :--- | :--- |
| Limited Adjustable Deadband units <br> have an adjustable set point and use <br> a special snap- <br> action switch <br> that varies the <br> deadband <br> within the <br> limits listed <br> below. |


| Adjustable <br> Deadband |  |  |  |
| :---: | :---: | :---: | :---: |
| Maximum <br> Full Scale | Open <br> Frame | General <br> Purpose | Watertight <br> Enclosure |
| Minimum At <br> Mid-Range <br> ( ${ }^{\circ}$ F) © | Catalog <br> No. | Catalog <br> No. | Catalog <br> No. |
| $6-12$ | PG16A | PG10A | PG11B |
| $6-12$ | PG16A | PG10A | PG11B |
| $6-12$ | PG16A | PG10A | PG11B |
| $6-12$ | PG16A | PG10A | PG11B |
| $6-12$ | PG16A | PG10A | PG11B |
| $6-12$ | PG16A | PG10A | PG11B |
| $6-12$ | PG16A | PG10A | PG11B |
| $6-12$ | PG16A | PG10A | PG11B |

## Transducer Unit

The temperature transducer works on the vapor principle where the internal pressure within the system is generated by the vapor pressure of a chemical within a sealed system. The temperature sensed by the bulb is related uniquely to an internal pressure within the system. The pressure acts on a diaphragm/piston to create the force output from the transducer into the switch unit.


Temperature Transducer Units

| Direct Mount |  | 6' Capillary and Bulb |  | 12' Capillary and Bulb |  |
| :---: | :---: | :---: | :---: | :---: | :---: |
| Copper | 316 SS | Copper | 316 SS | Copper | 316 SS |
| Catalog No. | Catalog No. | Catalog No. | Catalog No. | Catalog No. | Catalog No. |
| KB10A1 | KB10A4 | KB11A1 | KB11A4 | KB11A1D | KB11A4D |
| KD10A1 | KD10A4 | KD11A1 | KD11A4 | KD11A1D | KD11A4D |
| KF10A1 | KF10A4 | KF11A1 | KF11A4 | KF11A1D | KF11A4D |
| KJ10A1 | KJ10A4 | KJ11A1 | KJ11A4 | KJ11A1D | KJ11A4D |
| KL10A1 | KL10A4 | KL11A1 | KL11A4 | KL11A1D | KL11A4D |
| --- | --- | KN11A1 | KN11A4 | KN11A1D | KN11A4D |
| --- | --- | KT11A1 | KT11A4 | KT11A1D | KT11A4D |
| --- | --- | KU11A1 | KU11A4 | KU11A1D | KU11A4D |

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## ASCA TRIA/PUNV.

## Switches with Optional 316 Stainless Steel Enclosure

Every ASCO P-Series temperature switch is available in a corrosion-resistant, stainless steel enclosure. Typical applications include:

- Offshore platforms
- Hydrocarbon processing plants
- Oil \& gas fields
- Oil \& gas transmission lines
- Chemical plants
- Breweries
- Paper pulp mills
- Salt spray locations


## Stainless Steel Enclosure

 ASCO Type 4 X watertight enclosure is designed to provide protection against windblown dust, rain, sleet or external ice formation. The switch and transducer unit are available only as factory-assembled units.
## How to Select and Order

ASCO P-Series switches with 316 SS enclosure consist of two factory-assembled components, the switch unit and the transducer unit.

How to Select (use tables on pages 26-28) 1. Select the adjustable operating range based on desired actuation temperature.
2. Check that rated overrange temperature is sufficient.
3. Read across and select the desired P-Series switch unit with open frame construction.
4. To add a 316 SS enclosure, change the fourth digit of the open frame catalog number from " 6 " to "5", e.g., PG1 6]A becomes PG5 5A.
5. Continue across and select a matching direct mount or capillary and bulb transducer unit compatible with the fluid. For direct mount unit add suffix "D" to switch catalog number, e.g., PG15A becomes PG15AD; for capillary and bulb unit add suffix "C", e.g., PG15A becomes PG15AC.
How to Order
Factory assembled only - Simply order the switch and transducer unit by catalog number joined by a slash (/), e.g., PG15AD/KA10A4 for direct mount and PG15AC/KA11A4 for capillary and bulb unit.
Options - Add appropriate suffix for desired option (see pages 34-35).


## Dimensions (inches)

P-Series Temperature with Optional 316 SS Enclosure



[^0]:    (1) Values shown are nominal.

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